



Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

U/R

S200857
SDV
19-07-25

D412-724-043

Job Sheet 198060



Part No: D412-724-043

Job Qty: 1 pcs

Part Name: Head Rest Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/22/19

Job Tracking No:

Due Date: 7/26/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: URF 19-568 DWG REV a SHEET 5 IPP Rev:A 04.09.08 New Issue KJ/JLM

Ship Via:

POSITIVE RECALL

EFFECTIVE _____ AUTH _____

RELEASED _____ DATE _____

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/26/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S200857



Part: D412-724-043

Job No: 198060

Serial No/Batch: S200857

Revision:

Inspector:

Exp Date:

Instructions: TC PDA PDA04-11 Issue 1: 07/26/19

120 QC 4	1 pcs	7/26/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/26/19	0.00 0.00	QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	7/26/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	7/26/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS
75
9-89

JUL 26 2019

MB

DAS
75
9-89

JUL 26 2019

MB

DAS
21
9-89

AUG 08 2019

DAS
21
9-89

AUG 08 2019

Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify as per dwg & Stock Location; _____ Identify and pack for shipping as per PPP D412-724-043 Location : FG017
 135 - Document Control. If D412-724-043 is a W/O on it's own, Photocopy bluefile and create labels per PPP D412-724-

041 CHG001

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R6	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5149142
D3303-041 457	Head Rest	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5197550
D3304-043	Tube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199423

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R6	4	295	0
	D3303-041	1	3	0
	D3304-043	1	4	0

Part Specifications

Specifications could not be found.

Plex 7/22/19 9:59 AM dart.lacelle.linda

Master Unit No 011103

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: <u>198060</u>		DISPOSITION		DEPARTMENT/PROCESS			
Part No. <u>D412-724-043</u>		Rework ☒ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Date :		Sequence #:		QTY Affected :		MRB (QS1042) DAS 51 9-89 19/07/25	
Description Work Order Deviation				Disposition			
Acceptable to replace BLBS-0016 pip-plus with NAS1353DS 7513D as per D3304, Rev. C				Acceptable to Ship to Guardian			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause		FAULT CATEGORY					
Operator ☐		☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong		
Manufacturing Process ☐		☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance		
Equip/Tooling ☐		☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing		
Handling/Presservation ☐		☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish		
Material ☐		☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing		
Product Improvement ☐		☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread		
Process Improvement ☐		☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up			
Human Factors ☐		Other/Details:					